Hello, Coby!

Following is the progress report for the Bailey Farm Divco Dairy truck restoration project for the week of 28 July 2019. Please refer to the attached photos. We have also incorporated all photos and this report into a PDF document for ease of review.

Work continues on the sanding and straightening of body components, in anticipation of bondo repairs and priming activities to follow. We expect that these activities will continue for some time into the future.

We received and fitted the first modern wheel received from WheelsNow of Waukesha, Wisconsin. The lug holes and the pilot hole were all slightly too small, and had to be enlarged with a die grinder before the wheel would fit the truck's hubs. We plan to ask WheelsNow to make the holes all slightly larger, if possible.

Work began on straightening the warped rear floor area of the truck.

The right (passenger side) rear door was removed, and repositioned to align better with the left (drivers side)rear door. Also, the driver side door latch assembly was removed and repositioned to align better with the passenger side door latch assembly. Further straightening of both doors are needed, as, both are warped outward at the top and bottom.

We will begin work on the roof of the truck this coming week. We will determine if the roof coating required encapsulation before priming and refinishing is done.

Cleanup of the engine compartment was also begun this past week, and final paint removal of the paint on the sides of the truck is nearly completed.

Bondo of small holes in the sheet metal on the sides of the truck will begin this next week, as well.

List of outstanding items for cosmetic restoration (NO PARTICULAR ORDER):

Clean, wirebrush truck floor in storage area

Paint truck floor in storage area Repair/replace rusted areas of operator cab floor Paint floor in operator cab area Clean up, repair other areas in operator cab and clean/paint dashboard Clean up steering wheel Repair, reupholster driver seat Sand, repair roof area Repaint roof area silver color Fabricate new diamond plate panel for attachment to rear bumper Repair or fabricate new damaged sheet metal panels on rear of truck behind bumper and reinstall Align, repair rear doors Straighten rear floor area Complete weld repairs to sheet metal panels Complete weld repairs to structural components for sheet metal attachment Repair operator cab doors Clean, repaint engine compartment Repaint engine "Ford Blue" color Reinstall expanded metal to grille in nose section and on vent grilles on sides of truck Complete all sheet metal bondo repairs and prime all exterior sheet metal Reinstall all parts removed from the truck, including front nose, fenders, hood sections and doors Paint front and rear bumpers semi gloss black, and reinstall on truck Final sand primer, and finish paint exterior Install new decals on all sides of truck Install new modern wheels and tires Final cleanup and inspection for exhibition

We may add or remove items above, as we get further into this project.

Hope to see you tomorrow.

Regards,

John thastorfer Je

John E Rastorfer Jr 314 378 9612 (Cell)





First Modern wheel received from WheelsNow. The lug and pilot holes were a bit too small and had to be reamed out to fit the hub.



The pilot measurement was .006 inches larger than the pilot hole



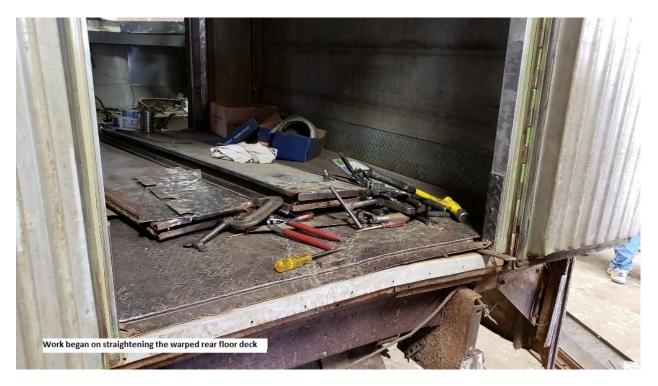
The pilot hole measures 6.0075 inches, while the actual pilot measures 6.0130 inches.



The pilot hole and lug holes were slightly enlarged with an air operated die grinder

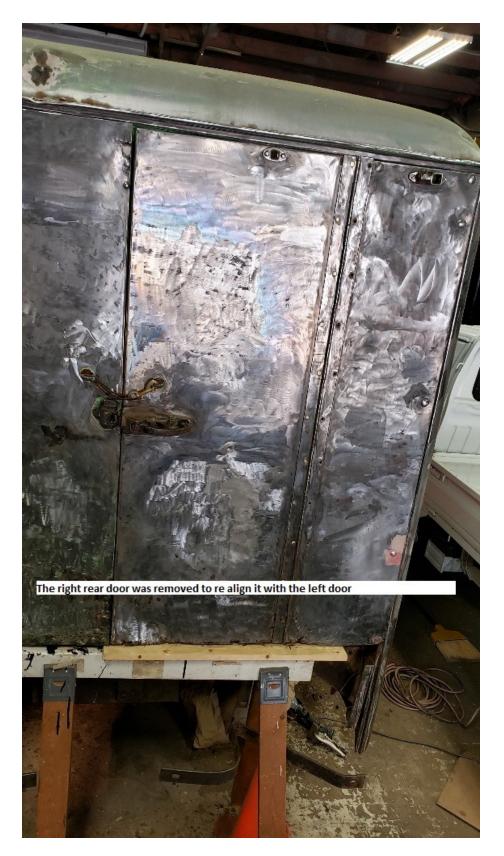


First wheel finally fitted to wheel hubs

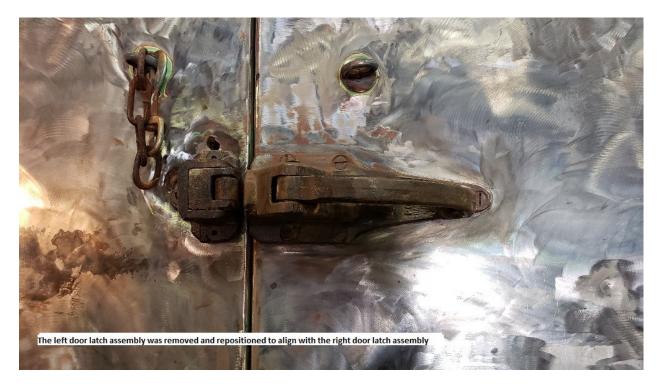


Work began on straightening the warped rear floor deck





The right rear door was removed to re align it with the left door



The left door latch assembly was removed and repositioned to align with the right door latch assembly